



**SUNWAY**

**Wuxi Sunway Machinery Co.,Ltd.**

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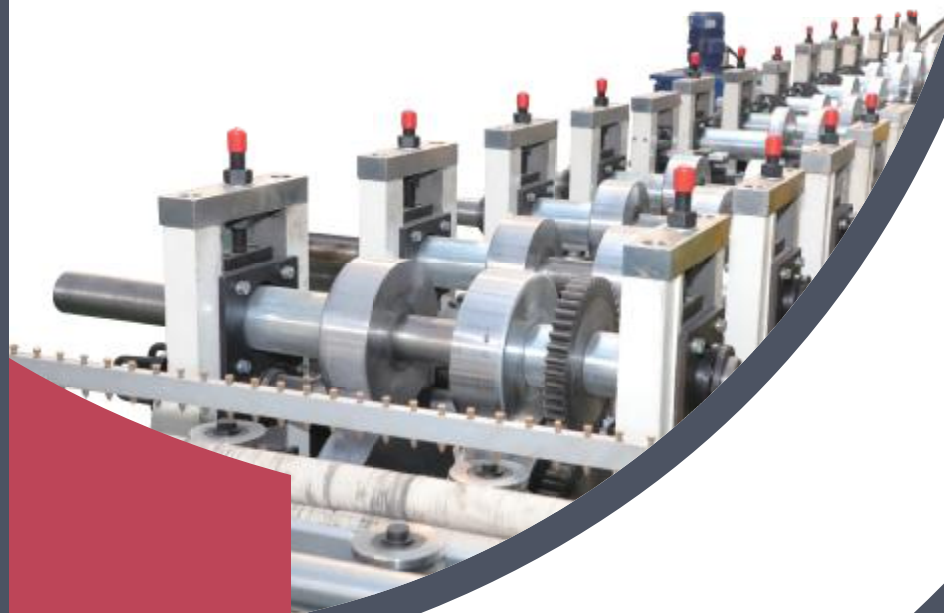
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**SUNWAY**

Wuxi Sunway Machinery Co.,Ltd.



**WUXI SUNWAY MACHINERY CO.,LTD**

Chinese most professional machinery solution provider.

Sample parameters are subject to change without prior notice!



# COMPANY

## WUXI SUNWAY MACHINERY CO.,LTD

WUXI SUNWAY MACHINERY CO.,LTD started from 2007, which is a professional manufacturer and exporter that are concerned with the design, development and production of various metal processing machine, such as cold roll forming machines, slitting line, cut to length line, HF welded tube mill, hydraulic press brake,hydraulic shearing machine, CNC plate rolling machine, welding machine and some relative machines. All machines comply with international quality standards and are greatly appreciated invariety of different markets throughout the world, such as Asia, Africa, Europe, South America, middle east and so on.

SUNWAY always adhere to Dedication, Unity, Innovation, Win-win situation, as spirit of enterprise. In accordance with High Quality Assurance and Valued Credibility, we provide customers high qualified and reliable machines with complete after-sales service.



## CERTIFICATE

Authoritative quality inspection , rest assured to buy .



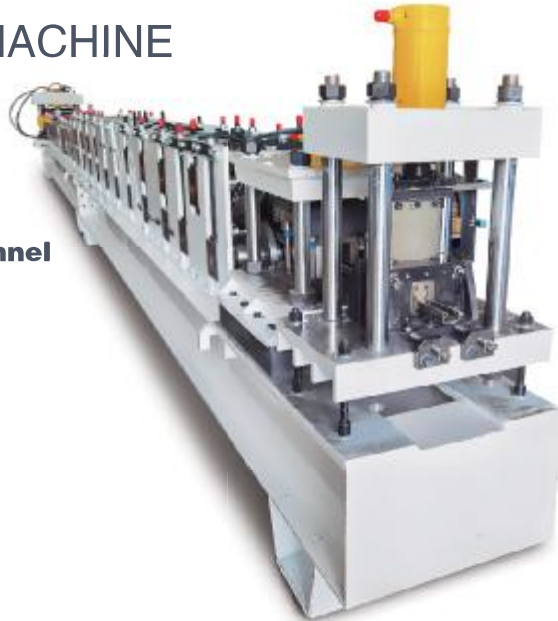


# SOLAR MOUNTING BRACKET SERIES

## ROLL FORMING MACHINE

### Solar Mounting Strut Channel

Roll Forming Machine



### PV Mounting Bracket

**HAT profile/Omega profile**

Roll Forming Machine



### PV Mounting Bracket

**C Shape Profile**

Roll Forming Machine



### PV Mounting Bracket

**Z Shape Profile**

Roll Forming Machine



# STORAGE RACK SERIES

## ROLL FORMING MACHINE

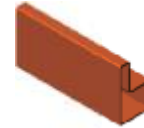
### Warehouse Shelf Upright Rack

Roll Forming Machine



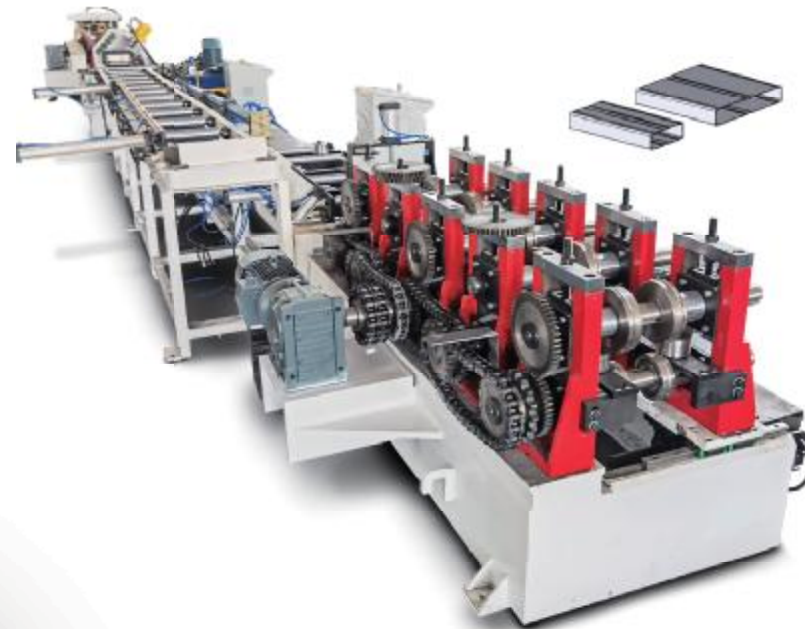
### Step Beam

Roll Forming Machine



### Box Beam

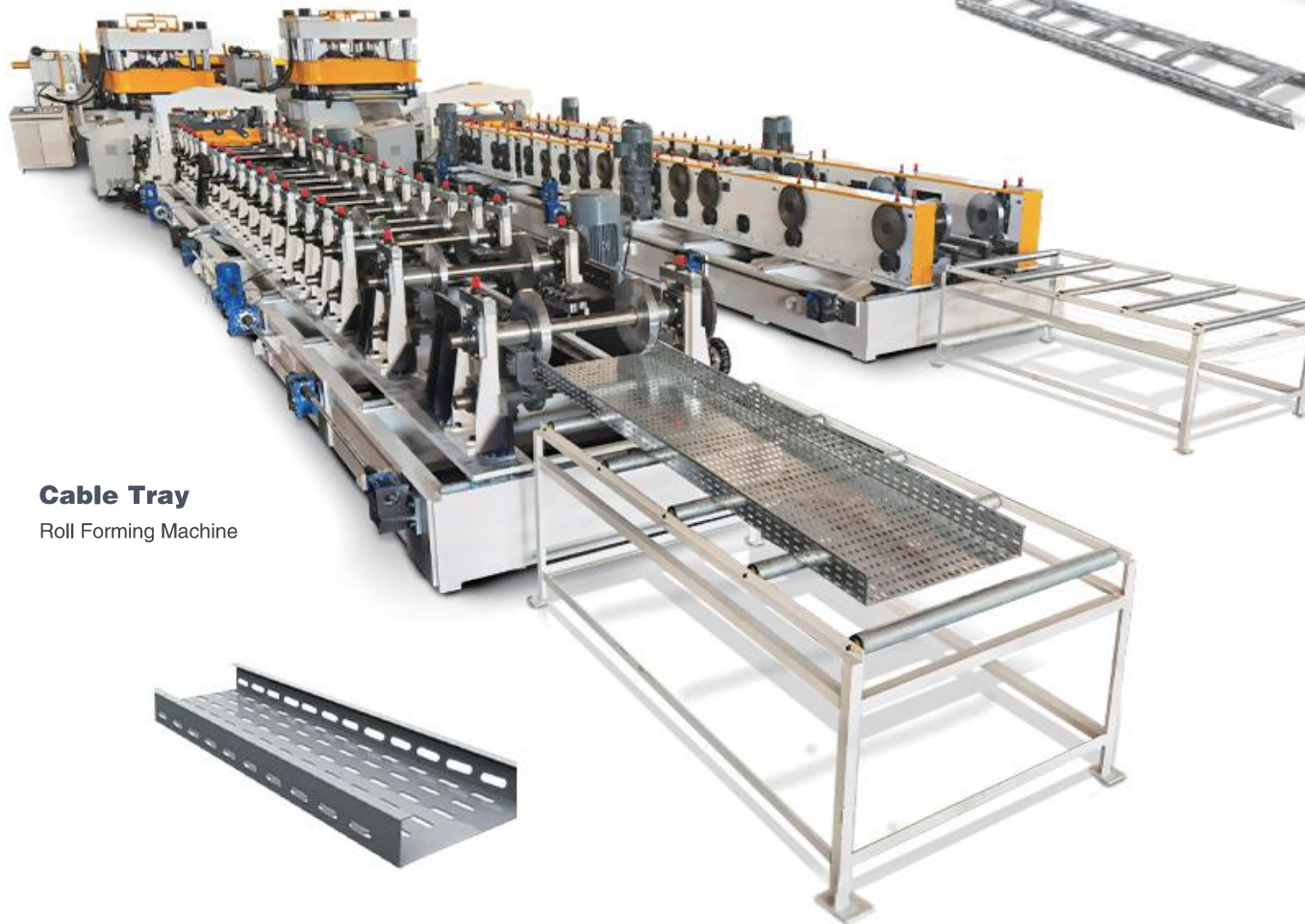
Roll Forming Machine





# CABLE TRAY SERIES

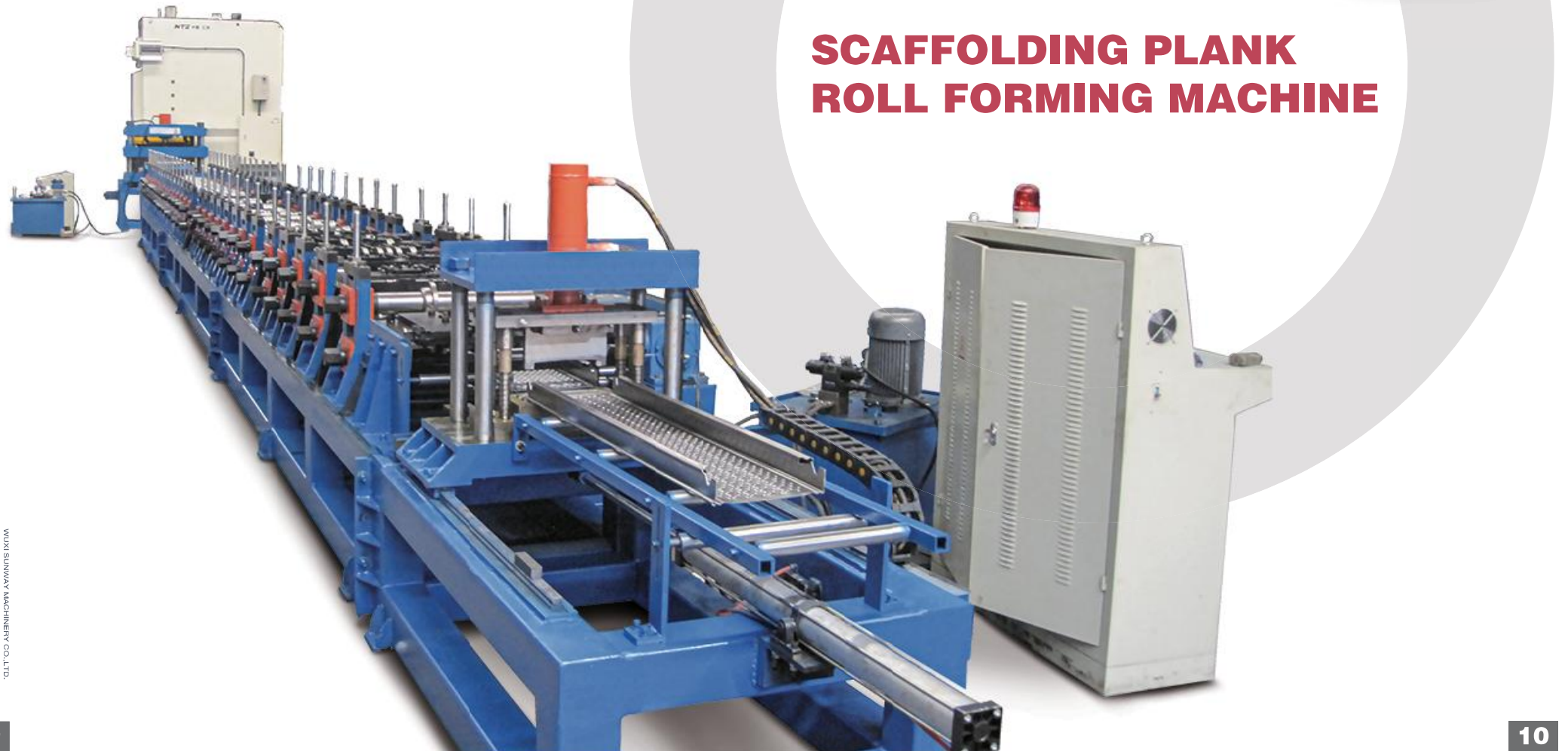
## ROLL FORMING MACHINE



**Cable Tray**  
Roll Forming Machine

**Cable Ladder**  
Roll Forming Machine





## **SCAFFOLDING PLANK ROLL FORMING MACHINE**

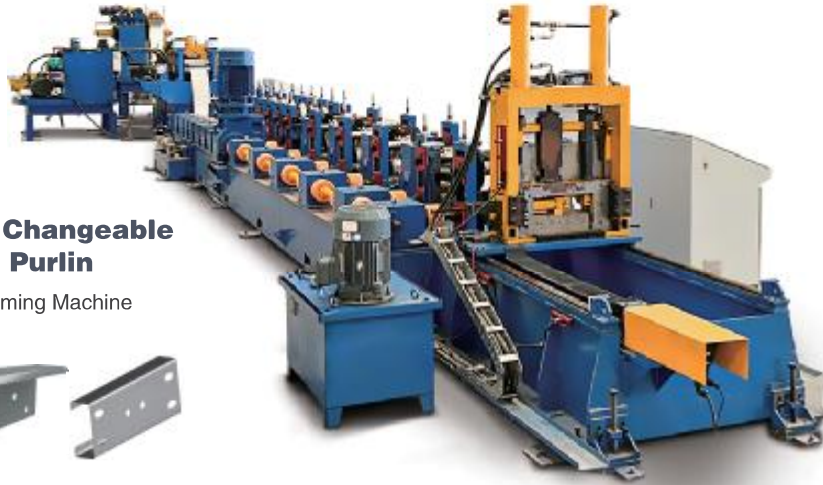


# STEEL STRUCTURE SERIES

## ROLL FORMING MACHINE

### Auto Changeable **CZ** Purlin

Roll Forming Machine



### Trapezoidal Panel

Roll Forming Machine

Profiles can be designed according to customers requirements.

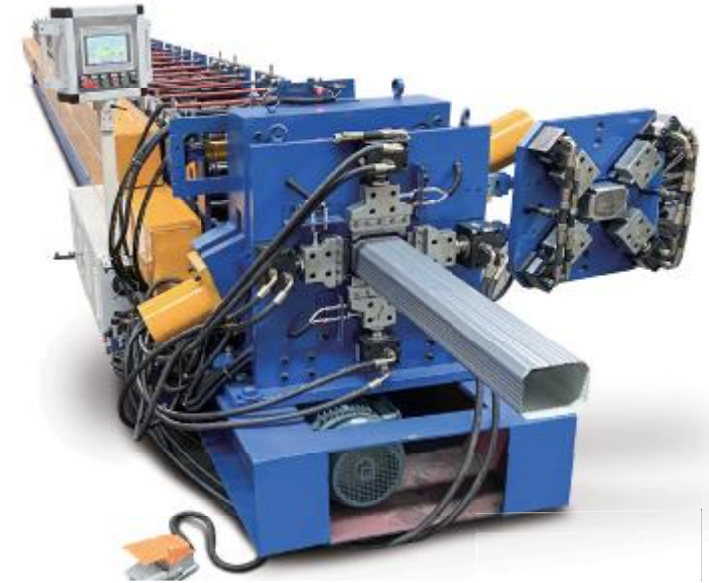


### Downspout

Roll Forming Machine



Round downspout available too.



### Corrugated Panel

Roll Forming Machine

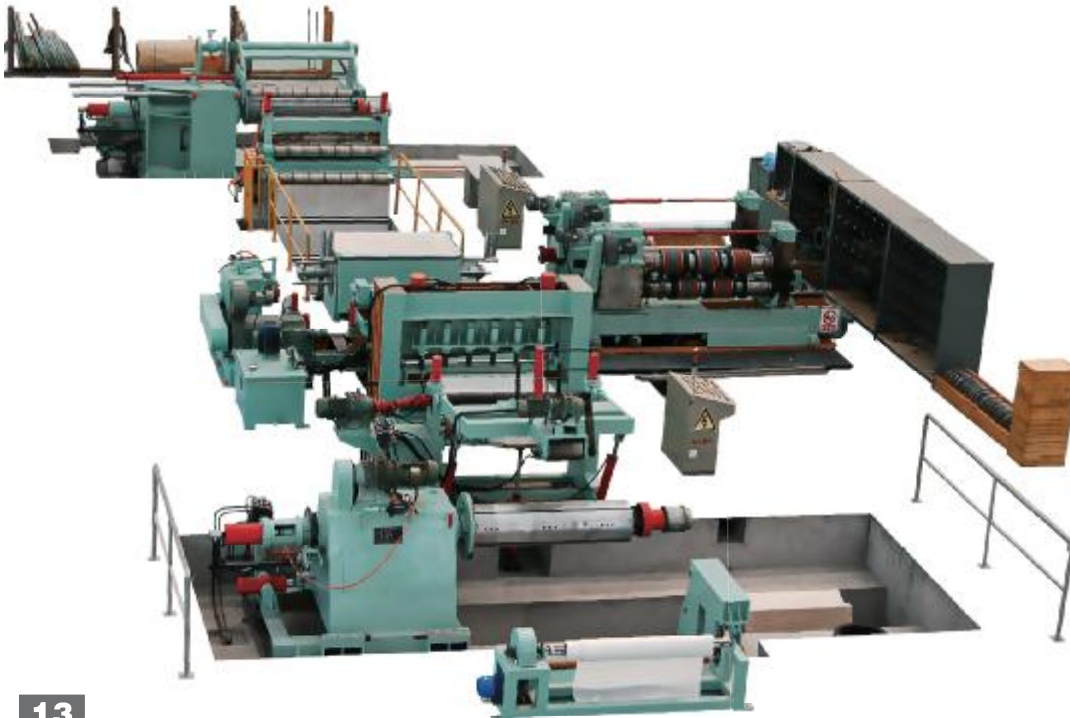


# SLITTING LINE

## 纵剪机

Model	Thickness	Width	Coil Weight	Finished slit width	Max Slitting speed
SW-16	φ 7.5~16	800~1600mm	Max 30T	Min. 20mm	150m/min
SW-20	φ 10~25.4	800~1600mm	Max 30T	Min. 40mm	150m/min
SW-32	1~6mm	800~1600mm	Max 30T	Min 60mm	120m/min
SW-45	2~8mm	900~1800mm	Max 30T	Min 70mm	100m/min
SW-10 x 2000	3~10mm	900~2000mm	Max 30T	Min 80mm	100m/min
SW-12 x 1800	3~12mm	600~1800mm	Max 35T	Min. 60mm	30m/min
SW-16 x 2200	4~16mm	800~2200mm	Max 40T	Min. 100mm	30m/min
SW-20x 2000	5~20mm	800~2000mm	Max 40T	Min 100mm	20m/min

Note: The data in the form just as reference according to general ranges, we always design and make each line according to each customer's specific requirements, so each customer can buy his own well-content line from us.



# CUT TO LENGTH LINE

## 横剪机



Model	thickness	width	Length	Leveling speed
SW-2 x 1000	0.2~2.0mm	400~1000mm	adjustable	Max 100m/min
SW-3 x 1250	0.3~3.0mm	500~1250mm	adjustable	Max 100m/min
SW-4 X 1500	0.6~4mm	500~1500mm	adjustable	Max 80m/min
SW-5x1600	1~5mm	500~1600mm	adjustable	Max 80m/min
SW-6 x 1600	1.0~6.0mm	600~1600mm	adjustable	Max 40m/min
SW-10 X 2000	3~10mm	1000~2000mm	adjustable	Max 30m/min
SW-12 x 1600	3.-12mm	600~1600mm	adjustable	Max 20m/min
SW-16 x 1800	4~16mm	1000~1800mm	adjustable	Max 20m/min
SW-20 X 2000	5~20mm	1000~2000mm	adjustable	Max 20m/min

Note: The data in the form just as reference according to general ranges, we always design and make each thick plate cut-to-length line (coil CTL line) according to each customer's specific requirements, so each customer can buy his own well-content line from us.

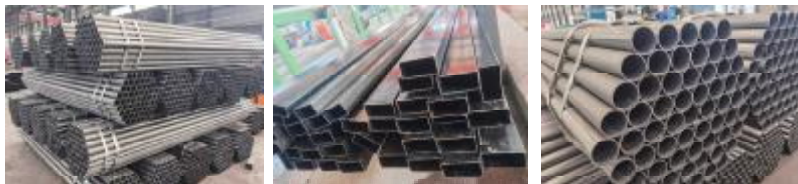


Model	Tube O.D. (mm)	Wall Thickness (mm)	Speed (m/min)	Main Motor (kw)	H.F.Welder (kw)	total line length (about m)
SW-16	φ 7.5-16	0.4-1.0	0-120	22	60	28
SW-20	φ 10-25.4	0.5-1.5	0-120	45	100	29
SW-32	φ 12.7-40	0.6-1.8	0-110	75(45*2)	150	35
SW-45	φ 15.9-50.8	0.7-2.0	0-110	90(55*2)	150	40
SW-50	φ 22.2-63.5	0.8-3.0	0-100	132(75*2)	200	49
SW-60	φ 25.4-76.2	0.9-3.2	0-90	132(75*2)	200(或 250)	52
SW-76	φ 31.8-89	1.0-4.0	0-90	132*2	300	56
SW-89	φ 38.1-102.6	1.2-4.5	0-80	132*2	300	60
SW-114	φ 38.1-114.3	1.2-4.5	0-70	132*2	300 (或 350)	62
SW-125	φ 50.8-127	2.0-5.0	0-60	160*2	400	71
SW-165	φ 63.5-165	2.0-6.0	0-50	200*2	500	75



## HIGH FREQUENCY WLEDED TUBE MILL

焊管机



# HYDRAULIC NC PRESS BRAKE



WUJI SUNWAY MACHINERY CO.,LTD.

## TECHNICAL PARAMETERS

技术参数

型号 Model	公称力 kN Nominal Pressure	工作台面 长度(m) Workbench Length	工作台面 宽度(m) Workbench Width	最大行程 (mm) Max. Stroke	最大厚度 (mm) Max. Sheet Depth	最大行程 (mm) Max. Stroke	最大开孔 高度(mm) Max. Hole Height	送料速度 (mm/s) Feeding Speed	送料精度 (mm) Feeding Accuracy	主电机 (kW) Main Motor	外形尺寸(L×W×H) (mm) Dimensions (L×W×H)
311250C	310	2500	120	1000	300	100	300	70	±0.10	5.5	2500×120×1800
311250E	310	2500	120	1400	300	100	300	70	±0.10	5.5	2500×120×1800
501250C	500	2500	120	1000	300	100	300	70	±0.10	5.5	2500×120×1800
501250E	500	2500	120	1400	300	100	300	70	±0.10	5.5	2500×120×1800
601250C	600	2500	120	1000	300	100	300	70	±0.10	5.5	2500×120×1800
601250E	600	2500	120	1400	300	100	300	70	±0.10	5.5	2500×120×1800
801250C	800	2500	120	1000	300	100	300	70	±0.10	5.5	2500×120×1800
801250E	800	2500	120	1400	300	100	300	70	±0.10	5.5	2500×120×1800
1001250C	1000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
1001250E	1000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
1401250C	1400	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
1401250E	1400	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
1801250C	1800	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
1801250E	1800	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
2501250C	2500	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
2501250E	2500	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
3201250C	3200	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
3201250E	3200	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
4001250C	4000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
4001250E	4000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
5001250C	5000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
5001250E	5000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
6001250C	6000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
6001250E	6000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
8001250C	8000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
8001250E	8000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
10001250C	10000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
10001250E	10000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
14001250C	14000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
14001250E	14000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
18001250C	18000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
18001250E	18000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
25001250C	25000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
25001250E	25000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
32001250C	32000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
32001250E	32000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
40001250C	40000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
40001250E	40000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
50001250C	50000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
50001250E	50000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
60001250C	60000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
60001250E	60000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
80001250C	80000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
80001250E	80000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800
100001250C	100000	2500	120	1000	300	100	300	70	±0.10	7.5	2500×120×1800
100001250E	100000	2500	120	1400	300	100	300	70	±0.10	7.5	2500×120×1800

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# ELECTROHYDRAULIC SERVO CNC PRESS BRAKE

Press brake CNC system(optional)



DA52S (DELEM)



DA58T (DELEM)



DA66T (DELEM)



CT8Ps (CybeleC)



CT12PS (CybeleC)



## TECHNICAL PARAMETERS

技术参数

机床型号 Model	63T/2500	80T/3200	100T/3200	160T/3200	200T/3200	250T/3200	320T/3200
公称力 Nominal Force	630KN	800KN	1000KN	1600KN	2000KN	2500KN	3200KN
折弯长度 Bending Length	2500mm	3200mm	3200mm	3200mm	3200mm	3200mm	3200mm
立柱间距 Poles Distance	1900mm	2600mm	2600mm	2600mm	2600mm	2600mm	2600mm
喉口深度 Throat Depth	350mm	350mm	400mm	400mm	400mm	400mm	400mm
滑块行程 Slider Travel	150mm	200mm	200mm	200mm	200mm	200mm	200mm
工作台离地高度 Worktable Height	800mm	800mm	850mm	900mm	920mm	920mm	950mm
装模高度 Die Loading Height	380mm	380mm	420mm	420mm	420mm	420mm	420mm
主电机功率 Main Motor	7.5kw	7.5kw	7.5kw	11kw	11kw	18.5kw	18.5kw
后档料×轴行程 Back gauge×axis stroke	600mm	600mm	600mm	600mm	600mm	600mm	600mm
后档料×轴速度 Back gauge×axis speed	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s
外形尺寸 (长×宽×高) mm Dimension L×W×H	3100×1450×2550	3800×1550×2100	3500×1520×2400	3500×1650×2500	3900×1680×2550	3800×1700×2800	3500×1800×2700

机床型号 Model	400T/4000	500T/5000	500T/6000	500T/7000	600T/5000	600T/6000	600T/7000
公称力 Nominal Force	4000KN	5000KN	5000KN	6000KN	6000KN	6000KN	6000KN
折弯长度 Bending Length	4000mm	6000mm	6000mm	7000mm	5000mm	6000mm	7000mm
立柱间距 Poles Distance	3100mm	4000mm	4800mm	5400mm	4000mm	4800mm	5400mm
喉口深度 Throat Depth	400mm	600mm	500mm	500mm	500mm	500mm	500mm
滑块行程 Slider Travel	200mm	300mm	300mm	300mm	300mm	300mm	300mm
工作台离地高度 Worktable Height	800mm	800mm	800mm	800mm	800mm	800mm	800mm
装模高度 Die Loading Height	420mm	600mm	600mm	600mm	600mm	600mm	600mm
主电机功率 Main Motor	30kw	37kw	37kw	37kw	45kw	45kw	45kw
后档料×轴行程 Back gauge×axis stroke	800mm	800mm	800mm	800mm	800mm	800mm	800mm
后档料×轴速度 Back gauge×axis speed	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s
外形尺寸 (长×宽×高) mm Dimension L×W×H	4800×2280×2700	6400×2525×4000	6600×2525×4200	7600×2525×4800	6600×2450×4500	6600×2450×5100	7600×2450×5200

机床型号 Model	800T/6000	800T/7000	800T/8000	1000T/6000	1000T/7000	1000T/8000	1200T/6000	1200T/7000	1200T/8000	1600T/6000	1600T/7000	1600T/8000
公称力 Nominal Force	8000KN	8000KN	8000KN	10000KN	10000KN	10000KN	12000KN	12000KN	12000KN	16000KN	16000KN	16000KN
折弯长度 Bending Length	6000mm	7000mm	8000mm	6000mm	7000mm	8000mm	6000mm	7000mm	8000mm	6000mm	7000mm	8000mm
立柱间距 Poles Distance	5000mm	5400mm	6400mm	4800mm	5400mm	6400mm	5000mm	5400mm	6400mm	4800mm	5400mm	6400mm
喉口深度 Throat Depth	600mm	600mm	600mm	600mm	600mm	600mm	600mm	600mm	600mm	500mm	500mm	500mm
滑块行程 Slider Travel	400mm	400mm	400mm	400mm	400mm	400mm	400mm	400mm	400mm	400mm	400mm	400mm
工作台离地高度 Worktable Height	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm
装模高度 Die Loading Height	400mm	400mm	400mm	500mm	500mm	500mm	500mm	500mm	500mm	600mm	600mm	600mm
主电机功率 Main Motor	2×30kw	2×30kw	2×30kw	2×37kw	2×37kw	2×37kw	2×45kw	2×45kw	2×45kw	2×55kw	2×55kw	2×55kw
后档料×轴行程 Back gauge×axis stroke	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm	800mm
后档料×轴速度 Back gauge×axis speed	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s	100mm/s
外形尺寸 (长×宽×高) mm Dimension L×W×H	6000×2700×5300	7500×2700×5300	8000×2700×5300	6600×2800×5600	7600×2800×5600	8000×2800×5600	6600×3100×5650	7500×3100×5650	8000×3100×5650	6600×3300×5650	7500×3300×5650	8000×3300×5650

Sample parameters are subject to change without prior notice!

# HYDRAULIC SWING BEAM (CNC) SHEARING MACHINE



球面工作台  
Ball worktable



压料缸  
Spring press cylinders



后挡料滚珠丝杆圆导轨  
Ball screw behind circular guide



WUJI SUNWAY MACHINERY CO.,LTD.

## TECHNICAL PARAMETERS

技术参数

规格 Model	可剪最大 板厚(mm) Max. sheet thickness	可剪最大 板宽(mm) Max. sheet width	剪切速度 (mm/min) Cutting speed	剪切力 (T) Cutting force	后挡料最大 范围(mm) Backgauge range	行程速度 (mm/min) Stroke speed	总行程 (mm) Travel depth	刀片长度 (mm) Blade length	主电机功率 (KW) Motor power	外形尺寸 (mm) L x W x H
4x1200	7	2400	750	1*200	400	12	100	2800	3.5KW	2150 x 1950 x 1650
4x1500	7	3000	750	1*200	400	12	100	3000	3.5KW	2400 x 1950 x 1650
4x1800	7	3600	750	1*200	400	12	100	3200	3.5KW	2600 x 1950 x 1700
4x2100	7	4200	750	1*200	400	12	100	3400	3.5KW	2800 x 1950 x 1700
6x1200	8	2400	750	1*200	400	12	100	2800	3.5KW	2150 x 1950 x 1650
6x1500	8	3000	750	1*200	400	12	100	3000	3.5KW	2400 x 1950 x 1650
6x1800	8	3600	750	1*200	400	12	100	3200	3.5KW	2600 x 1950 x 1700
6x2100	8	4200	750	1*200	400	12	100	3400	3.5KW	2800 x 1950 x 1700
8x1200	10	2400	450	1*300	300	8	150	2500	11KW	2100 x 2200 x 1250
8x1500	10	3000	450	1*300	300	8	150	2700	11KW	2300 x 2200 x 1250
8x1800	10	3600	450	1*300	300	8	150	2900	11KW	2500 x 2200 x 1250
8x2100	10	4200	450	1*300	300	8	150	3100	11KW	2700 x 2200 x 1250
10x1200	12	2400	450	1*400	200	6	200	2200	15KW	2050 x 2200 x 1250
10x1500	12	3000	450	1*400	200	6	200	2400	15KW	2250 x 2200 x 1250
10x1800	12	3600	450	1*400	200	6	200	2600	15KW	2450 x 2200 x 1250
10x2100	12	4200	450	1*400	200	6	200	2800	15KW	2650 x 2200 x 1250
12x1200	15	2400	300	1*500	150	4	250	1800	22KW	2000 x 2200 x 1250
12x1500	15	3000	300	1*500	150	4	250	2000	22KW	2200 x 2200 x 1250
12x1800	15	3600	300	1*500	150	4	250	2200	22KW	2400 x 2200 x 1250
12x2100	15	4200	300	1*500	150	4	250	2400	22KW	2600 x 2200 x 1250
15x1200	18	2400	200	1*600	100	3	300	1500	30KW	1950 x 2200 x 1250
15x1500	18	3000	200	1*600	100	3	300	1700	30KW	2150 x 2200 x 1250
15x1800	18	3600	200	1*600	100	3	300	1900	30KW	2350 x 2200 x 1250
15x2100	18	4200	200	1*600	100	3	300	2100	30KW	2550 x 2200 x 1250
18x1200	20	2400	150	1*700	80	2	350	1200	40KW	1900 x 2200 x 1250
18x1500	20	3000	150	1*700	80	2	350	1400	40KW	2100 x 2200 x 1250
18x1800	20	3600	150	1*700	80	2	350	1600	40KW	2300 x 2200 x 1250
18x2100	20	4200	150	1*700	80	2	350	1800	40KW	2500 x 2200 x 1250
20x1200	25	2400	100	1*800	60	1	400	900	55KW	1850 x 2200 x 1250
20x1500	25	3000	100	1*800	60	1	400	1100	55KW	2050 x 2200 x 1250
20x1800	25	3600	100	1*800	60	1	400	1300	55KW	2250 x 2200 x 1250
20x2100	25	4200	100	1*800	60	1	400	1500	55KW	2450 x 2200 x 1250
25x1200	30	2400	80	1*900	50	1	450	700	75KW	1800 x 2200 x 1250
25x1500	30	3000	80	1*900	50	1	450	900	75KW	2000 x 2200 x 1250
25x1800	30	3600	80	1*900	50	1	450	1100	75KW	2200 x 2200 x 1250
25x2100	30	4200	80	1*900	50	1	450	1300	75KW	2400 x 2200 x 1250
30x1200	35	2400	60	1*1000	40	1	500	500	100KW	1750 x 2200 x 1250
30x1500	35	3000	60	1*1000	40	1	500	700	100KW	1950 x 2200 x 1250
30x1800	35	3600	60	1*1000	40	1	500	900	100KW	2150 x 2200 x 1250
30x2100	35	4200	60	1*1000	40	1	500	1100	100KW	2350 x 2200 x 1250

Sample parameters are subject to change without prior notice!



# HYDRAULIC GUILLOTINE (CNC) SHEARING MACHINE



滚筒送料(可选)  
Roller feeding(optional)



气动后托料(可选)  
Pneumatic retainer(optional)



滑料装置(可选)  
Slip device(optional)



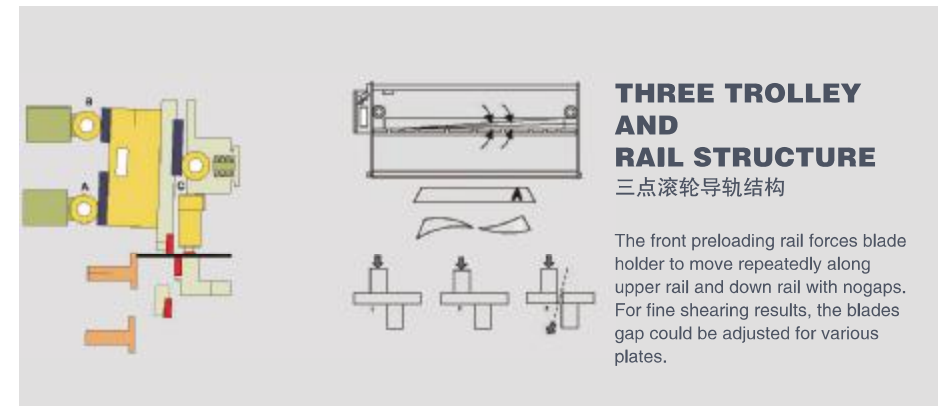
WUMI SUNWAY MACHINERY CO.,LTD.

## TECHNICAL PARAMETERS

技术参数

型号 Model	剪切厚度 (mm) Max. cutting thickness	剪切宽度 (mm) Max. cutting width	剪切速度 (mm/min) A-maximum of speed	剪切力 (kN) Shear force	剪切速度 (mm/min) B-maximum of speed	行程 (mm) Stroke	刀片厚度 (mm) Blade thick	刀片宽度 (mm) Blade width	刀片高度 (mm) Blade height	总重量 (kg) Total weight	外形尺寸(mm) Dimensions (mm)
QC11Y-6x2000	6	2000	400	0.6-1.5	620	10-22	30	4300	7.5	2300x1580x2100	
QC11Y-6x4000	6	4000	400	0.6-1.5	620	5-17	30	4100	7.5	4700x1770x2800	
QC11Y-6x6000	6	6000	400	0.6-2	750	5-16	30	4100	11	6500x1800x3600	
QC11Y-8x2500	8	2500	450	0.6-2	620	4-24	30	4300	7.5	3100x1630x2300	
QC11Y-8x4000	8	4000	450	0.6-2	620	5-21	30	4100	7.5	3700x1700x2400	
QC11Y-8x6000	8	6000	450	0.6-2	620	5-14	30	4100	11	4600x1800x3600	
QC11Y-8x8000	8	8000	450	0.6-2	720	5-10	30	4100	11	6900x2100x3200	
QC11Y-10x2500	10	2500	450	0.6-2	620	5-25	30	4300	11	3150x1600x2400	
QC11Y-10x4000	10	4000	450	0.6-2	620	5-24	30	4300	11	3750x1750x2500	
QC11Y-10x6000	10	6000	450	0.6-2	620	5-18	30	4100	11	6300x2100x3200	
QC11Y-10x8000	10	8000	450	0.6-2	720	5-10	30	4100	11	8600x2400x3800	
QC11Y-12x2500	12	2500	450	0.6-2.5	720	10-18	30	4300	18.5	3200x1700x2400	
QC11Y-12x4000	12	4000	450	0.6-2.5	720	8-16	30	4100	18.5	3800x1800x2500	
QC11Y-12x6000	12	6000	450	0.6-2.5	750	7-12	30	4100	18.5	6700x2100x3200	
QC11Y-12x8000	12	8000	450	0.6-2.5	820	5-10	30	4100	22	7400x2400x3800	
QC11Y-15x2500	15	2500	450	0.6-2.5	820	4-9	30	4300	18.5	3300x1750x2400	
QC11Y-15x4000	15	4000	450	0.6-2.5	820	5-10	30	4100	18.5	3900x1850x2500	
QC11Y-15x6000	15	6000	450	0.6-2.5	820	5-10	30	4100	18.5	6800x2100x3200	
QC11Y-15x8000	15	8000	450	0.6-2.5	920	5-10	30	4100	22	7500x2400x3800	
QC11Y-18x2500	18	2500	450	0.6-2.5	820	4-9	30	4300	27	3400x1800x2500	
QC11Y-18x4000	18	4000	450	0.6-2.5	820	5-10	30	4100	27	4000x1900x2600	
QC11Y-18x6000	18	6000	450	0.6-2.5	820	5-10	30	4100	27	6900x2100x3200	
QC11Y-18x8000	18	8000	450	0.6-2.5	920	5-10	30	4100	33	7600x2400x3800	
QC11Y-20x2500	20	2500	450	0.6-2.5	820	4-9	30	4300	27	3500x1850x2600	
QC11Y-20x4000	20	4000	450	0.6-2.5	820	5-10	30	4100	27	4100x1950x2700	
QC11Y-20x6000	20	6000	450	0.6-2.5	820	5-10	30	4100	27	7000x2100x3200	
QC11Y-20x8000	20	8000	450	0.6-2.5	920	5-10	30	4100	33	7700x2400x3800	
QC11Y-25x2500	25	2500	450	0.6-2.5	820	5-11	30	4300	27	3600x1900x2700	
QC11Y-25x4000	25	4000	450	0.6-2.5	820	5-10	30	4100	27	4200x2000x2800	
QC11Y-25x6000	25	6000	450	0.6-2.5	820	5-11	30	4100	27	7100x2100x3200	
QC11Y-30x2500	30	2500	450	0.6-2.5	820	5-11	30	4300	27	3700x1950x2800	
QC11Y-30x4000	30	4000	450	0.6-2.5	820	5-11	30	4100	27	4300x2050x2900	
QC11Y-30x6000	30	6000	450	0.6-2.5	820	5-11	30	4100	27	7200x2100x3200	
QC11Y-40x2500	40	2500	450	0.6-4	820	4-11	30	4300	35	3800x2000x2900	

Sample parameters are subject to change without prior notice!



# HYDRAULIC PLATE ROLLING MACHINE WITH 3 ROLLS

Press brake CNC system(optional)



## TECHNICAL PARAMETERS

技术参数

型号 Model	最大卷板厚度 Max. Bending thickness (mm)	预弯厚度 Pre-bending thickness (mm)	最大卷板宽度 Max. Bending width (mm)	板料屈服强度 Yield limit (MPa)	上辊直径 Top roller diameter (mm)	下辊直径 Bottom roller diameter (mm)	电机功率 Motor power (KW)
W11H-0x2000	0	5	2000	245	160	160	4
W11H-4x2500	4	3.1	2500	245	160	160	4
W11H-8x2000	8	4.5	2000	245	160	160	5.5
W11H-8x2500	8	5	2500	245	180	180	5.5
W11H-10x2000	10	8	2000	245	210	210	7.5
W11H-10x2500	10	8.5	2500	245	210	210	7.5
W11H-12x2000	12	8	2000	245	240	240	7.5
W11H-12x2500	12	10	2500	245	240	240	11
W11H-15x2000	15	8	2000	245	230	230	11
W11H-15x2500	15	8.5	2500	245	230	230	11
W11H-18x2000	18	13	2000	245	270	270	11
W11H-18x2500	18	13	2500	245	270	270	11
W11H-15x3000	15	8	3000	245	270	270	11
W11H-20x2000	20	16	2000	245	300	300	11
W11H-18x2500	18	13	2500	245	300	300	11
W11H-12x3000	12	10	3000	245	300	300	11
W11H-25x2000	25	18	2000	245	330	330	18
W11H-15x3000	15	13	3000	245	330	330	18
W11H-25x2500	25	20	2500	245	360	360	18.5
W11H-25x3000	25	20	3000	245	360	360	18.5
W11H-30x2000	30	25	2000	245	390	390	22
W11H-25x3000	25	20	3000	245	390	390	22
W11H-30x3000	30	25	3000	245	420	420	22

Sample parameters are subject to change without prior notice!

## WORKING PRINCIPLE

Φ min=1,4Rs





# HYDRAULIC PLATE ROLLING MACHINE WITH 4 ROLLS

## TECHNICAL PARAMETERS

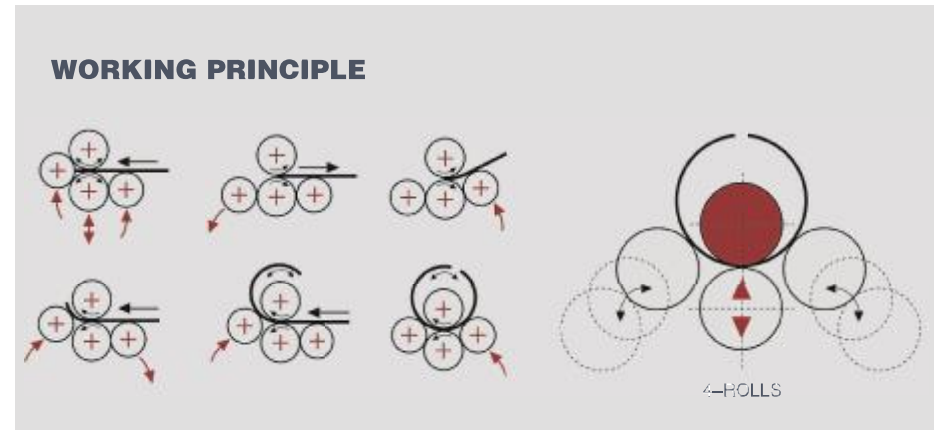
技术参数

型号 Model	最大厚度 Max. Rolling thickness (mm)	预弯厚度 Pre-bending thickness (mm)	最大工作长度 Max. Working length of roll (mm)	材料屈服强度 Yield point (MPa)	上辊直径 Top roller diameter (mm)	下辊直径 Bottom roller diameter (mm)	侧辊直径 Side roller diameter (mm)	电机功率 Motor power (KW)
W12-4x2000	4	3.5	2000	245	158	140	130	3
W12-6x2000	6	5	2000	245	161	151	140	4
W12-8x2000	8	6.5	2000	245	170	160	150	5.5
W12-10x2000	10	8	2000	245	178	170	160	7.5
W12-12x2000	12	10	2000	245	187	180	170	11
W12-16x2000	16	13	2000	245	200	200	200	15
W12-20x2000	20	16	2000	245	220	220	240	19
W12-25x2000	25	20	2000	245	230	230	250	23
W12-30x2000	30	25	2000	245	240	240	260	28.5
W12-35x2000	35	28	2000	245	248	248	270	32
W12-40x2000	40	32	2000	245	248	248	300	30
W12-45x2000	45	40	2000	245	248	248	300	37
W12-50x2000	50	40	2000	245	248	248	320	45
W12-4x2500	4	3.5	2500	245	150	150	150	4
W12-6x2500	6	5	2500	245	160	150	150	5.5
W12-8x2500	8	6.5	2500	245	170	170	170	7.5
W12-10x2500	10	8	2500	245	178	170	170	11
W12-12x2500	12	10	2500	245	188	180	180	15
W12-16x2500	16	13	2500	245	200	200	200	19
W12-20x2500	20	16	2500	245	210	210	250	23
W12-25x2500	25	20	2500	245	220	220	300	28.5
W12-30x2500	30	25	2500	245	230	230	310	32
W12-35x2500	35	28	2500	245	240	240	320	37
W12-40x2500	40	32	2500	245	248	248	320	45
W12-45x2500	45	38	2500	245	248	248	320	55
W12-50x2500	50	40	2500	245	248	248	320	65
W12-6x3000	6	5	3000	245	170	170	170	5.5
W12-8x3000	8	6.5	3000	245	178	170	170	7.5
W12-10x3000	10	8	3000	245	188	180	180	11
W12-12x3000	12	10	3000	245	198	190	190	15
W12-16x3000	16	13	3000	245	210	210	210	19
W12-20x3000	20	16	3000	245	220	220	240	23
W12-25x3000	25	20	3000	245	230	230	260	28.5
W12-30x3000	30	25	3000	245	240	240	270	32
W12-35x3000	35	28	3000	245	248	248	280	37
W12-40x3000	40	32	3000	245	248	248	280	45
W12-45x3000	45	38	3000	245	248	248	280	55
W12-50x3000	50	40	3000	245	248	248	280	65
W12-60x3000	60	48	3000	245	248	248	320	75

Sample parameters are subject to change without prior notice!



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# FIBER LASER SERIES

## Fiber laser cutting machine

Model	SW3015	SW4020/4015	SW6025/6020	.....SW12025
Working area	3000*1500mm	4000*2000mm 4000*1500mm	6000*2500mm 6000*2000mm	12000*2500mm
Laser power	1KW, 1.5KW, 2KW, 3KW, 4KW, 6KW.....to 20KW (Raycus/Max/JPT, ect)			
Structure	Single bed/ exchange platform/ full covered etc for optional			



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## Fiber laser cleaning machine (1000W, 1500W, 2000W)



## Fiber laser welding machine (1000W, 1500W, 2000W)

